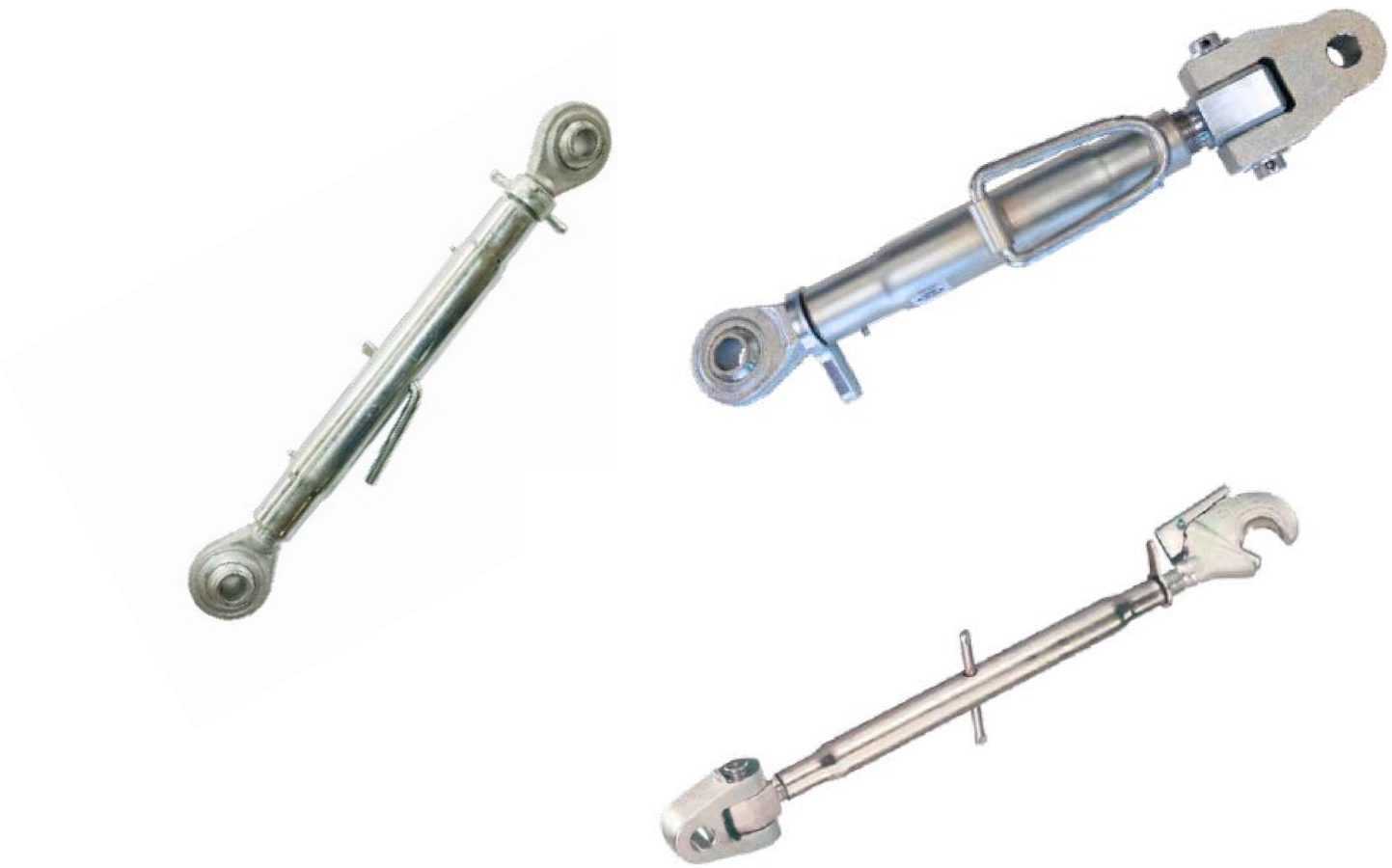
Produzione terzi punti a disegno / Customised top links production



CATEGORIA / *CATEGORY*			POTENZA MOTORE / *ENGINE POWER*	
			DA / *FROM*	A / *TO*
1		CV	0	55
		KW	0	40
2 LIGHT		CV	40	100
		KW	30	75
2		CV	75	125
		KW	55	95
3 LIGHT		CV	75	125
		KW	55	95
3		CV	100	225
		KW	75	165
4		CV	200	400
		KW	145	295

Produzione terzi punti a disegno / Customised top links production

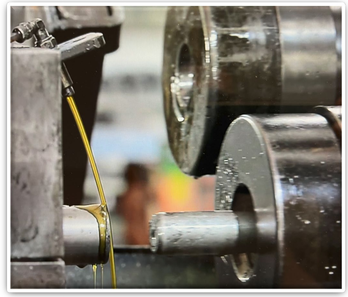
Manicotto terzo punto / Top link pipe
Materiale / Material S355

Diametro tubo Tube diameter	Spessore Thickness	Filetto Thread
33	4	M20x2,5
38	4,5	M22x2,5
38	4,5	M24x3
42,4	4,5	M27x3
42,4	4,5	M30x3
42,4	4,5	M30x3,5
48	5	M30x3,5
51	5	M36x3
57	5	M40x3
70	8	M48x3

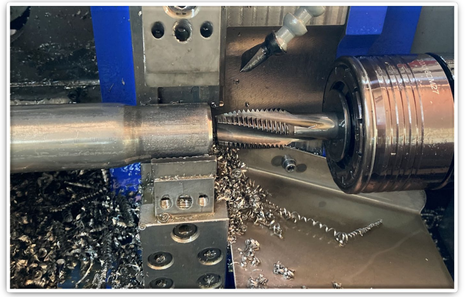
Lunghezza min. / Minimum lenght 80 mm
Lunghezza max / Maximum lenght 3100 mm

Taglio / Cutting

Sabbiatura / Sandblasting

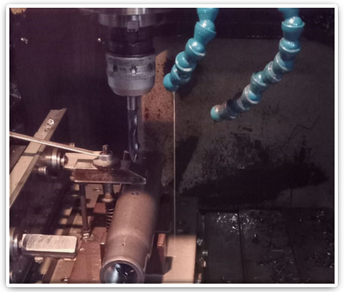


Riduzione del manicotto e calibrazione foro / Reducing pipe and hole calibration



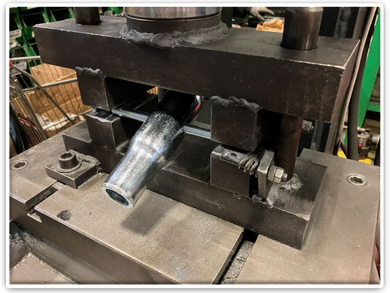
Filettatura destra, sinistra e foro centrale / Thread left and right, and central hole

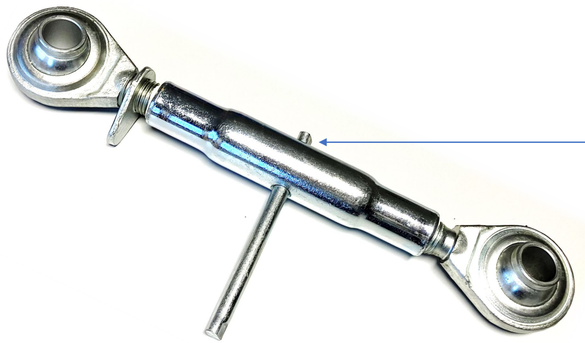
Svasatura e pulizia tubo / Remove burrs from the hole



Trattamento superficiale / Surface treatment

Pressatura maniglia rotazione / Rotation handle pressing





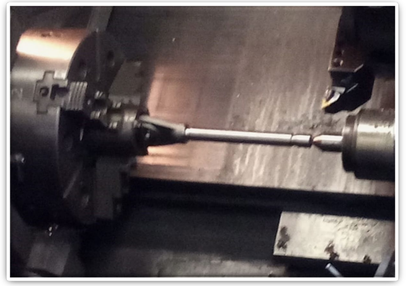
Produzione terzi punti a disegno / Customised top links production

Tirante per terzo punto / Eye bolt

Stampaggio a caldo / Hot forging

Bonifica / Heat treatment

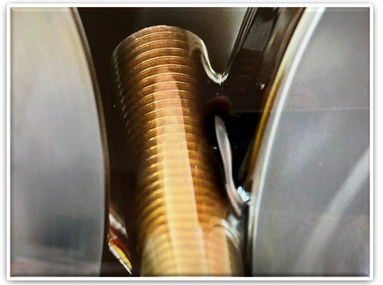
Sabbiatura / Sandblasting

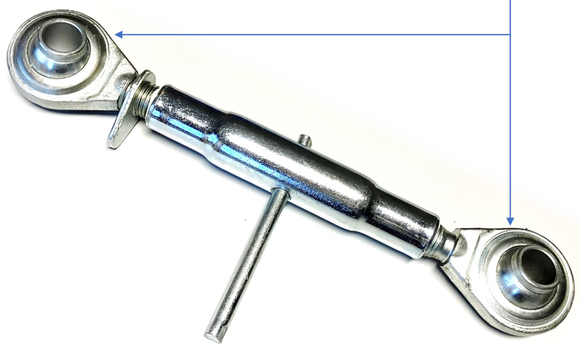


Tornitura del gambo / Cylindrical turning for threading

Tornitura sede rotula sferica / Spherical ball seat turning

Filettatura del gambo a pressione /



Trattamento superficiale / Surface treatment

Pressatura rotula sferica/ Ball pressing